


3M™ Roloc™ Discs

3M™ Roloc™ Disc 361F ■



- Aluminum oxide on a YF wt. cloth backing
- General purpose grinding, blending and finishing on all metals



UPC	Diameter	Grade	Max. RPM	Min./Case
Roloc TR (Plastic Button) 				
051144-11412-2	1"	36	30,000	50/500
051144-11411-5	1"	50	30,000	50/500
051144-11417-7	1"	60	30,000	50/500
051144-11416-0	1"	80	30,000	50/500
051144-11415-3	1"	P100	30,000	50/500
051144-11414-6	1"	P120	30,000	50/500
051144-11452-8†	1-1/2"	24	30,000	50/500
051144-22396-1	1-1/2"	36	30,000	50/500
051144-11137-4	1-1/2"	50	30,000	50/500
051144-22397-8	1-1/2"	60	30,000	50/500
051144-22407-4	1-1/2"	80	30,000	50/500
051144-22408-1	1-1/2"	P100	30,000	50/500
051144-22409-8	1-1/2"	P120	30,000	50/500
051144-11000-1	2"	24	25,000	50/200
051144-22398-5	2"	36	25,000	50/200
051144-22399-2	2"	50	25,000	50/200
051144-22400-5	2"	60	25,000	50/200
051144-22401-2	2"	80	25,000	50/200
051144-22402-9	2"	P100	25,000	50/200
051144-22403-6	2"	P120	25,000	50/200
051144-14559-1	2"	P150	25,000	50/200
051144-13873-9	2"	P180	25,000	50/200
051144-11419-1	2"	P240	25,000	50/200
051144-22392-3	3"	24	20,000	50/200
051144-22393-0	3"	36	20,000	50/200
051144-22394-7	3"	50	20,000	50/200
051144-22395-4	3"	60	20,000	50/200
051144-22404-3	3"	80	20,000	50/200
051144-22405-0	3"	P100	20,000	50/200
051144-22406-7	3"	P120	20,000	50/200
051144-82244-7	3"	P150	20,000	50/200
051144-11418-4	3"	P240	20,000	50/200
051144-76429-7	4"	36	12,000	25/100
051144-11421-4	4"	60	12,000	25/100
051144-11420-7	4"	80	12,000	25/100

† Made-to-Order

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UPC	Diameter	Grade	Max. RPM	Min./Case
Roloc TSM (Metal Button) 				
051111-49932-0	1-1/2"	36	30,000	50/500
051111-49933-7	1-1/2"	60	30,000	50/500
051111-49934-4	1-1/2"	80	30,000	50/500
051111-51039-1	1-1/2"	P100	30,000	50/500
051111-51038-4†	1-1/2"	P120	30,000	50/500
051111-49936-8	2"	36	25,000	50/200
051111-49937-5	2"	60	25,000	50/200
051111-49938-2	2"	80	25,000	50/200
051111-51034-6	2"	P100	25,000	50/200
051111-49939-9	2"	P120	25,000	50/200
051111-51033-9	3"	36	20,000	50/200
051111-49940-5	3"	60	20,000	50/200
051111-49941-2	3"	80	20,000	50/200
051111-49942-9	3"	P100	20,000	50/200
051111-49943-6	3"	P120	20,000	50/200
Roloc TP (Metal Button) 				
051111-82401-4	2"	40	25,000	50/200
051111-76806-6	2"	60	25,000	50/200
051111-76810-3	2"	80	25,000	50/200
051111-77115-8†	2"	100	25,000	50/200
051111-22393-0	3"	36	20,000	50/200
051111-22394-7	3"	50	20,000	50/200
051111-22395-4	3"	60	20,000	50/200
051111-22404-3	3"	80	20,000	50/200
051111-22405-0	3"	P100	20,000	50/200

† Made-to-Order

3M™ Roloc™ Disc 461F

- Silicon carbide on a YF wt. cloth backing gives stainless steel a brighter finish
- Ideal for grinding glass, titanium and non-ferrous metals



UPC	Diameter	Grade	Max. RPM	Min./Case
Roloc TR (Plastic Button) 				
051144-12956-0	2"	P60	25,000	50/200
051144-12954-6	2"	P80	25,000	50/200
051144-12957-7	3"	P60	20,000	50/200
051144-12955-3	3"	P80	20,000	50/200

■ Mild Steel ■ Stainless Steel